

Fig. 1

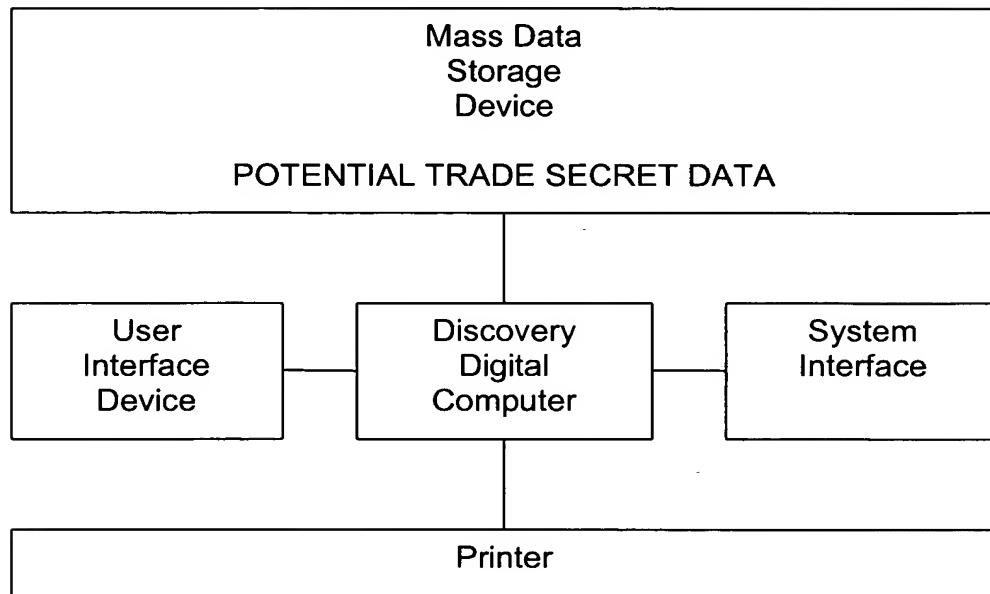


Fig. 2

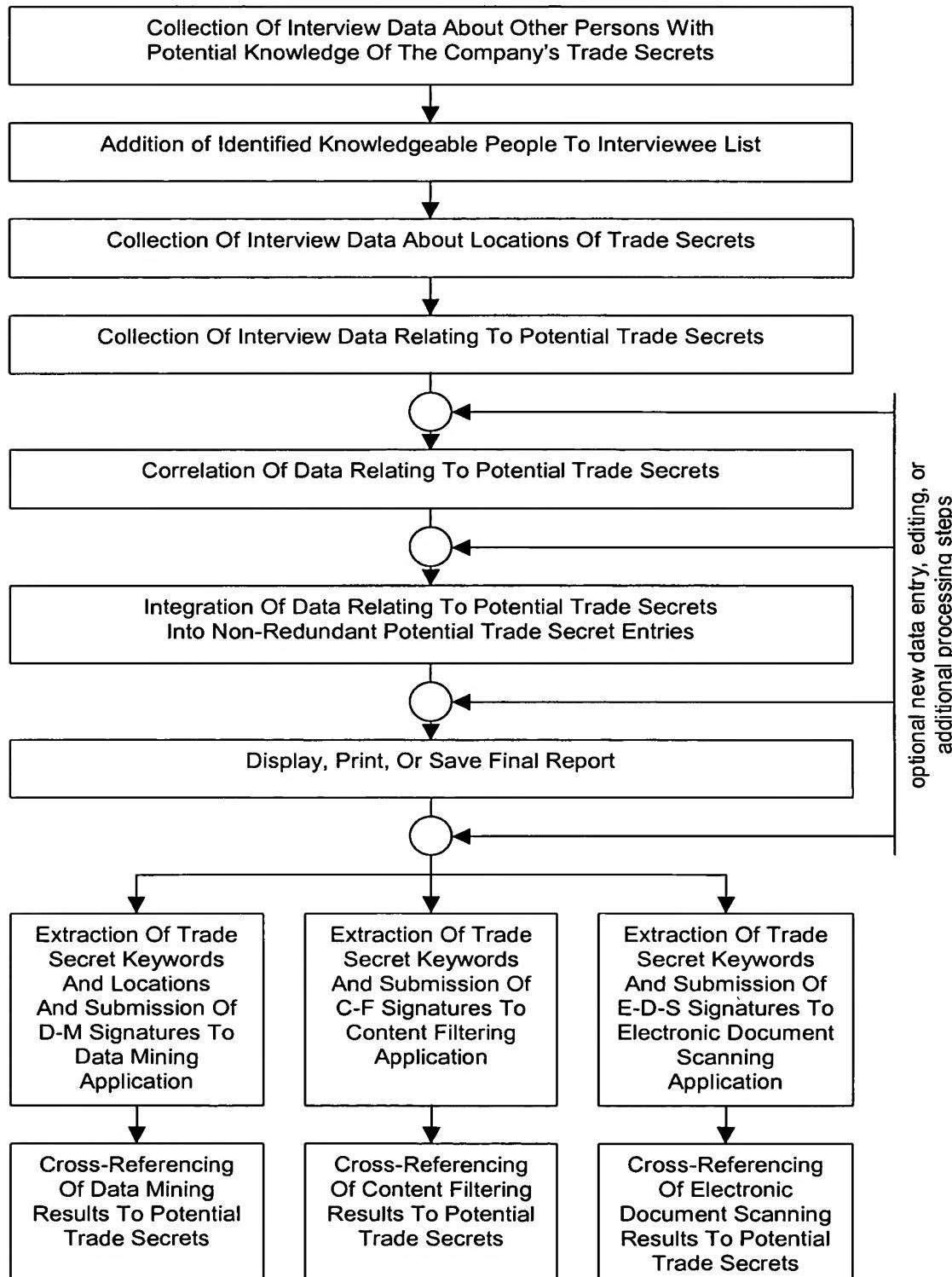


Fig. 3

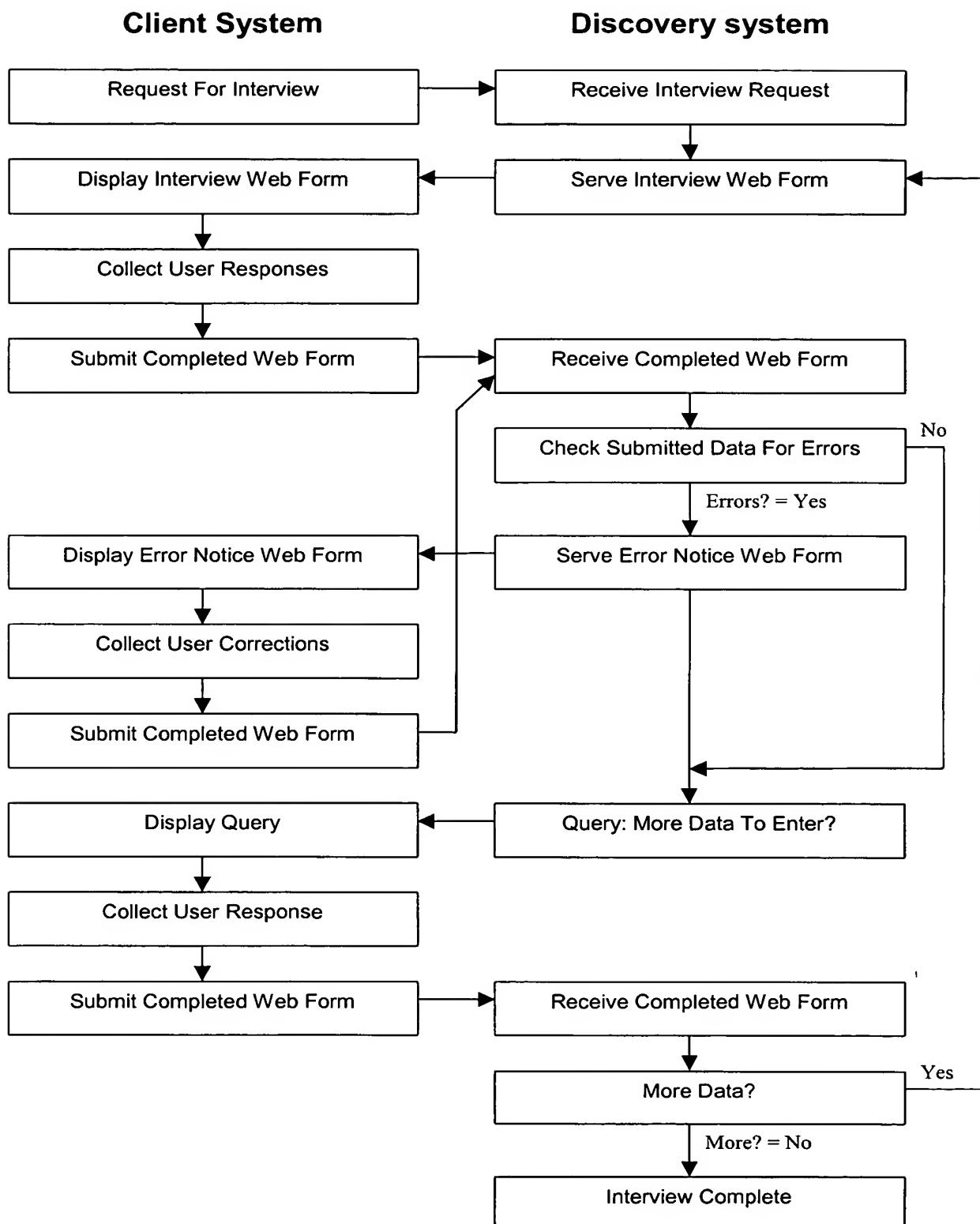


Fig. 4

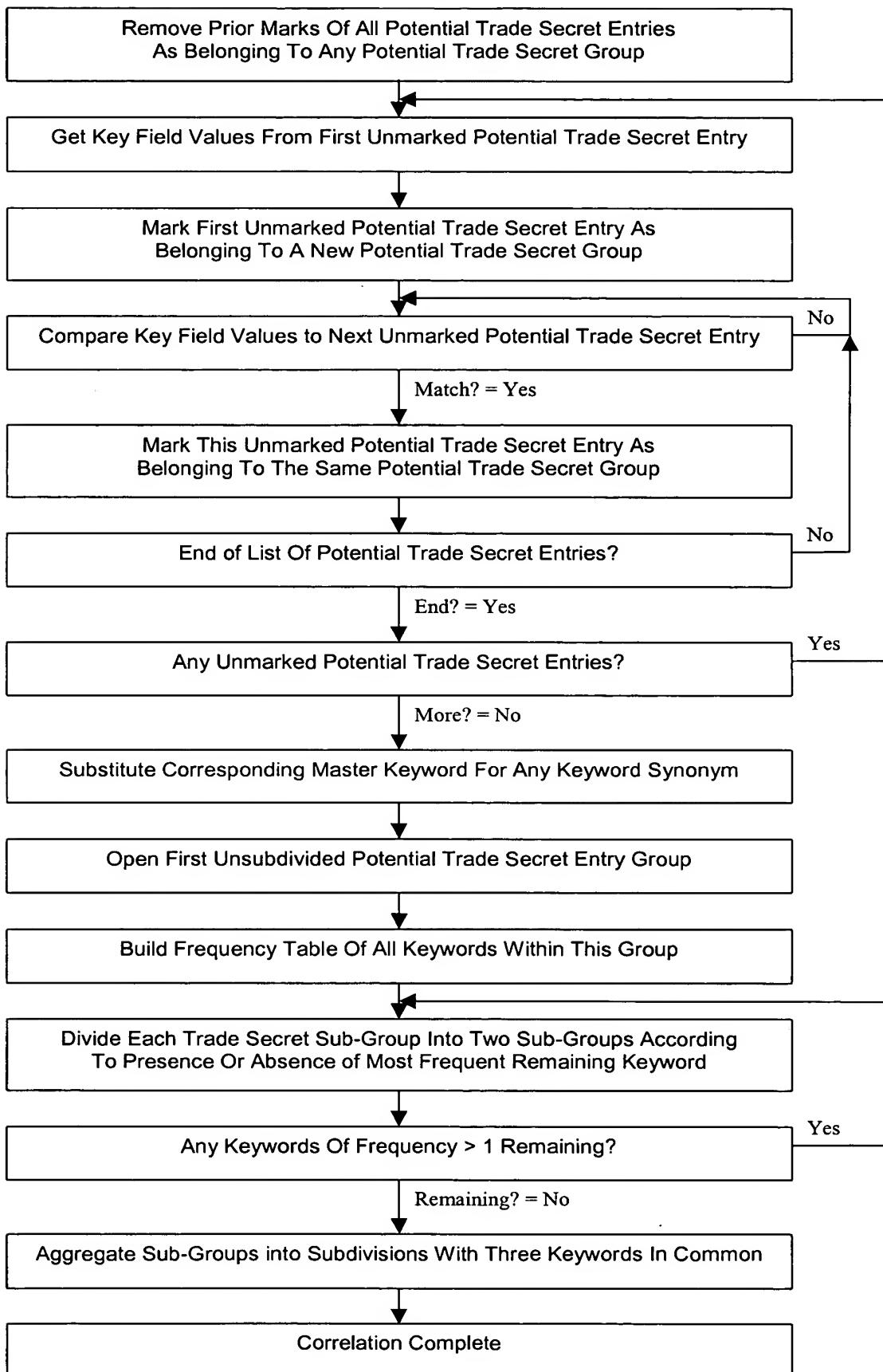


Fig. 5

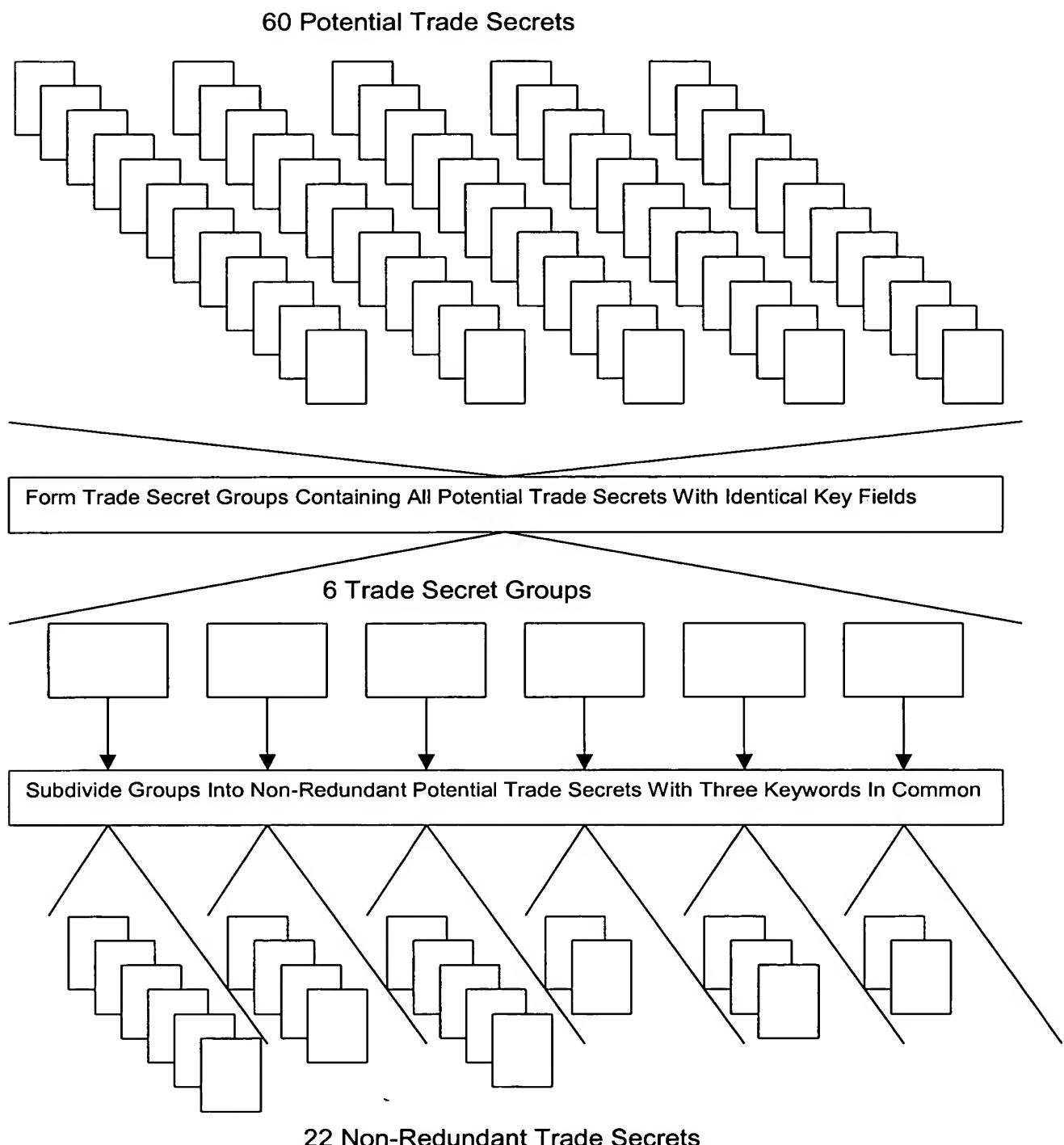
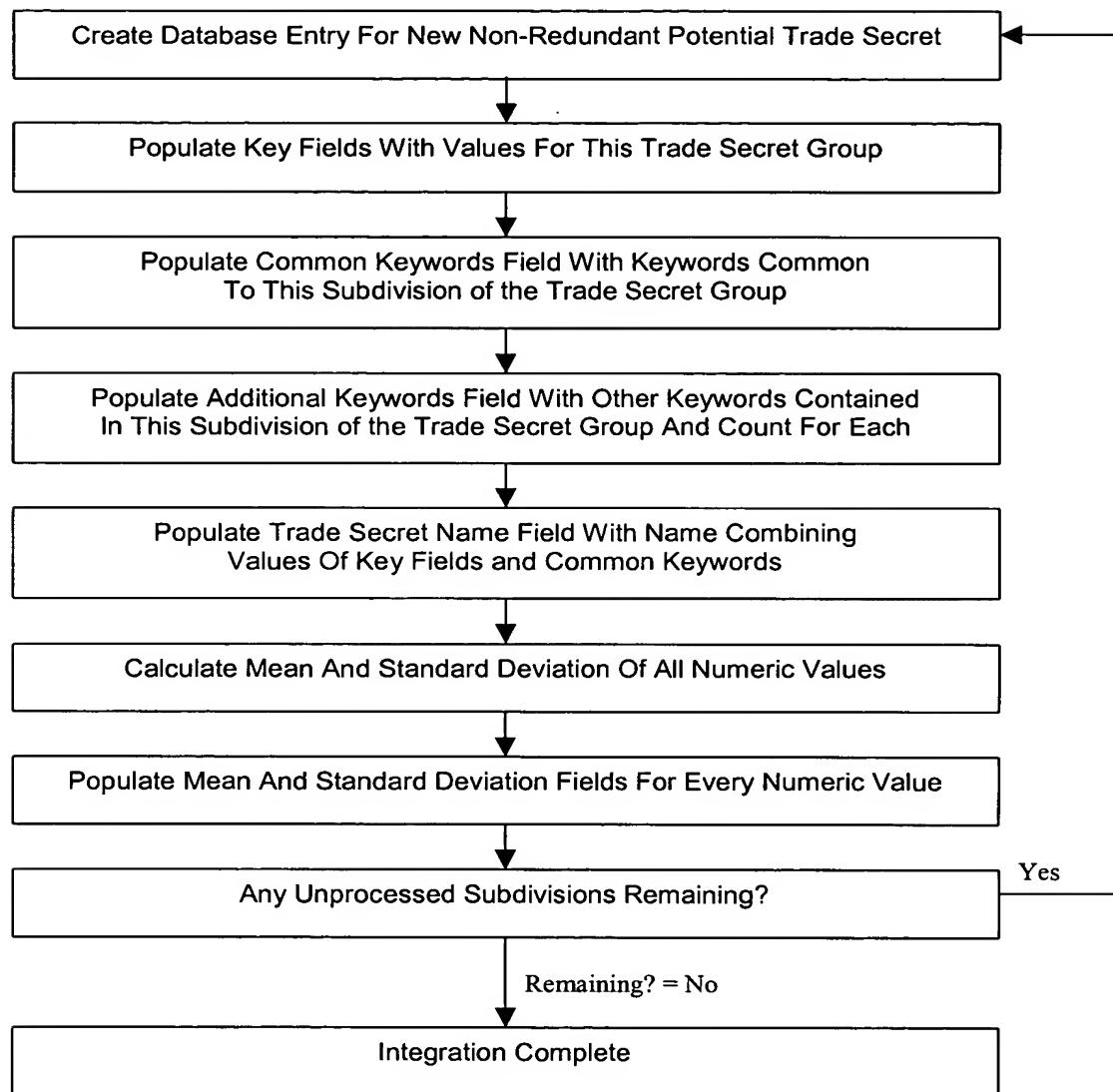


Fig. 6



Key Field Values:
Subject Area = Manufacturing
Format = Recipe
Product = Cola
Keywords = A,B,C,D,E,F
Numeric Values:
Inside Knowledge Factor = 4
Outside Knowledge Factor = 3
Economic Benefit Factor = 4
Investment Factor = 2
Reproducibility Factor = 3
Security Factor = 4
...

Key Field Values:
Subject Area = Manufacturing
Format = Recipe
Product = Cola
Keywords = A,B,C,G,H,I
Numeric Values:
Inside Knowledge Factor = 3
Outside Knowledge Factor = 5
Economic Benefit Factor = 4
Investment Factor = 4
Reproducibility Factor = 5
Security Factor = 4
...

Key Field Values:
Subject Area = Manufacturing
Format = Recipe
Product = Cola
Keywords = A,B,C,D,G,H
Numeric Values:
Inside Knowledge Factor = 4
Outside Knowledge Factor = 4
Economic Benefit Factor = 4
Investment Factor = 3
Reproducibility Factor = 3
Security Factor = 3
...

Key Field Values:
Subject Area = Manufacturing
Format = Recipe
Product = Cola
Keywords = A,B,C,H,I,J
Numeric Values:
Inside Knowledge Factor = 4
Outside Knowledge Factor = 2
Economic Benefit Factor = 4
Investment Factor = 4
Reproducibility Factor = 3
Security Factor = 3
...

Fig. 7

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Name:
Manufacturing Recipe for Cola with A, B, C
Key Field Values:
Subject Area = Manufacturing
Format = Recipe
Product = Cola
Common Keywords = A,B,C
Additional Keywords Sorted By Frequency
H, 3
D, 2
G, 2
I, 2
E, 1
F, 1
J, 1
Numeric Values:
Inside Knowledge Factor
Mean = 3.75
Standard Deviation = 0.50
Outside Knowledge Factor
Mean = 3.5
Standard Deviation = 1.29
Economic Benefit Factor
Mean = 4
Standard Deviation = 0.00
Investment Factor
Mean = 3.75
Standard Deviation = 0.96
Reproducibility Factor
Mean = 3.75
Standard Deviation = 1.00
Security Factor
Mean = 3.75
Standard Deviation = 0.58
...

Fig. 8

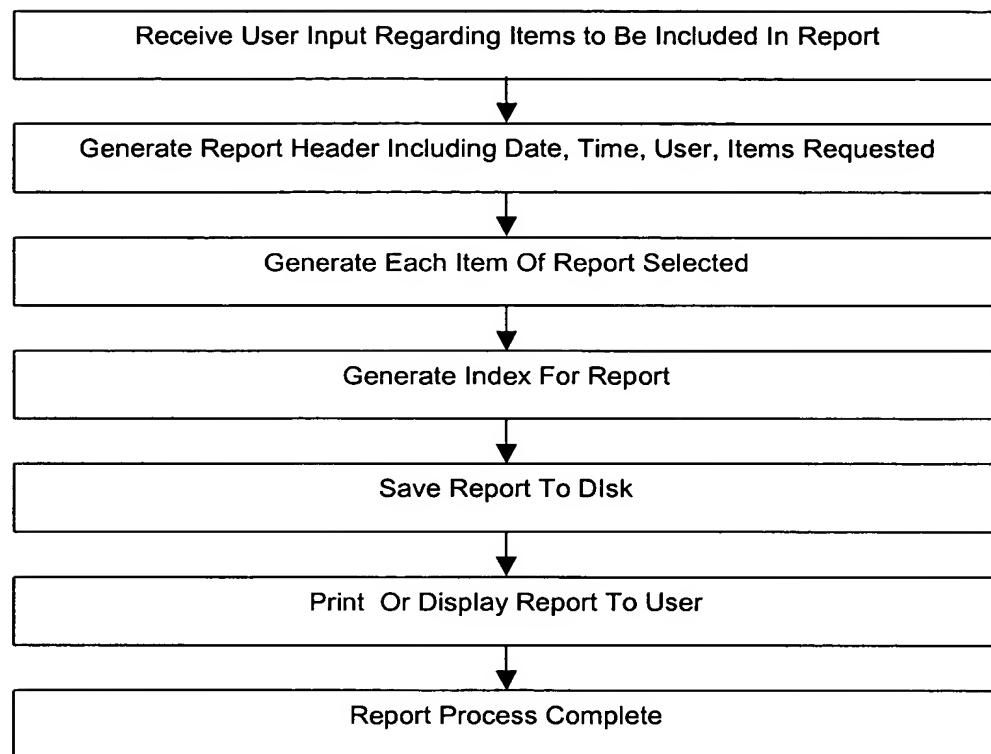


Fig. 9

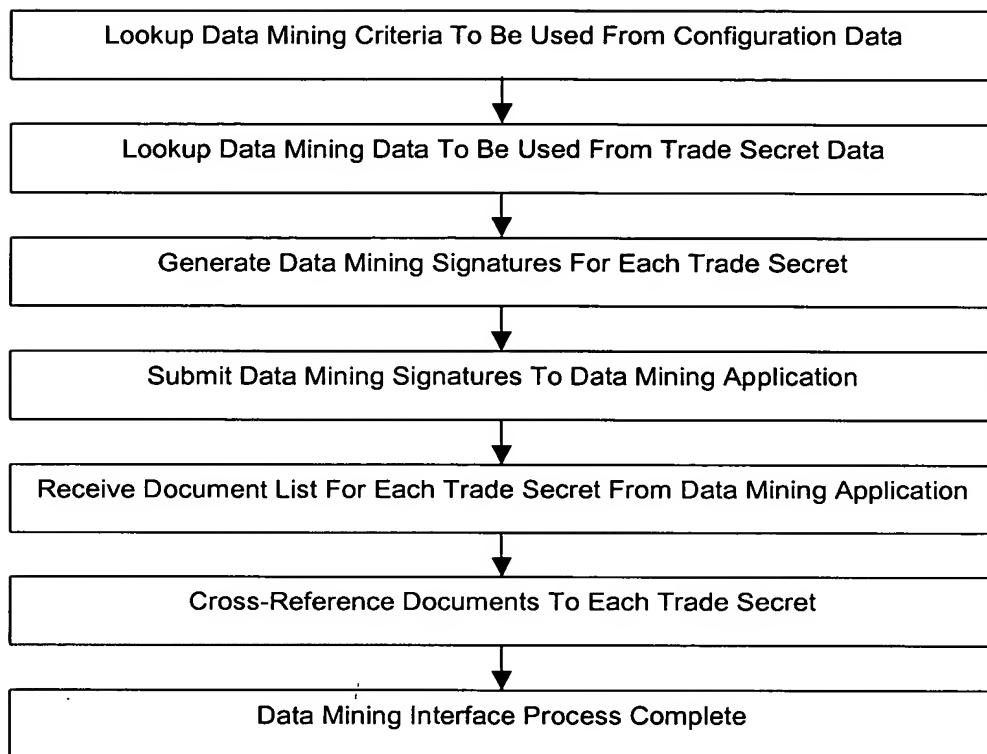


Fig. 10

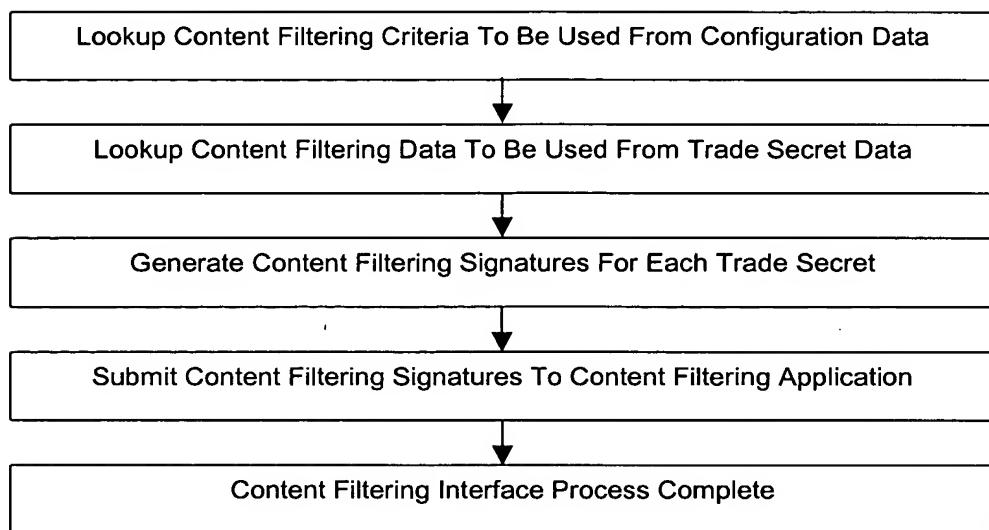


Fig. 11

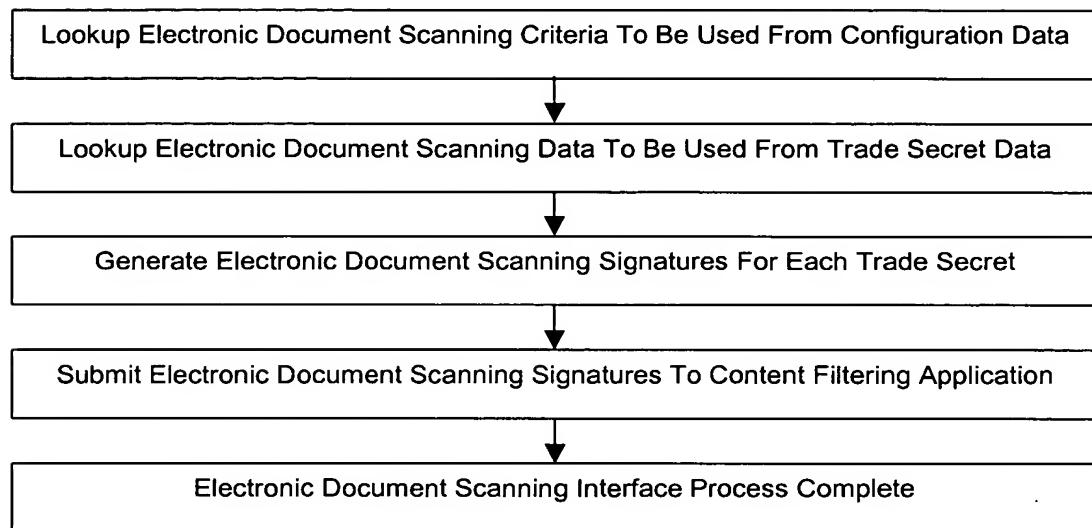


Fig. 12

